



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-1044-111-Rework Job Sheet 170695



Part No: D117-1044-111-Rework

Job Qty: 1 ea

Part Name: Crosstube Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D117-1044-111-) DWG REV.B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/23/18	0.00	0.00	Start Up Stores/Pkg-1		Smp
110	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging1-1		Smp
130	QC	1 pcs		1/23/18	0.00	0.00	QC4		Smp
135	DC	1 pcs		1/23/18	0.00	0.00	DC		Smp
140	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-1		Smp
150	QC21-FG	1 Ea		1/23/18	0.00	0.00	QC21		Smp 12/01/18

Part Op 90 - Ra72

Descriptions: 135 - Photocopy bluefile & type labels per PPP D117-1044-111 CHG 001

140 - Identify and pack for shipping as per PPP D117-1044-111 Location: in QC Quarantine for RA72 PPP

Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5069-1-Rework ✓	Hardpoint Adapter	4 Ea (4 ea)	90-Start up Operation	503384
DIN65270-12D	Nut	4 pcs (4 ea)	90-Start up Operation	
EN2367-23025	Cotter Pin	4 pcs (4 ea)	90-Start up Operation	
D5612-041 ✓	Adapter Wrench	1 Ea (1 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:07 PM dart.poulin.mario

5000179

SQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order: _____
Part No. _____
NCR No. _____

Date : _____ Step #: _____

Description Work Order

PART NO: D117-1044-111
Original Serial #: S036412
Revision: REWORK
Operation: Start up Operation 01/29/18
Change No: CHG001

Job No: 170695

Crosstube Adapter



S036412

DART
AEROSPACE

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 CANADA
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Work Order update only ☐

INST DEPARTMENT/PROCESS

Tube ☐	Water Jet ☐	Engineering ☐
Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
Finishing ☐	Rec/Store/Packaging ☐	Other ☐
Site ☐	Supplier ☐	

MRB (QSI042) Approval

Position

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FACTORY

☐ Power Loss/Surge	☐ Positioned Wrong
☐ Folio/Program	☐ Outside Dimensions
☐ Grain	☐ Over/Under tolerance
☐ Weld	☐ Part Incorrect
☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Out of Sequence	☐ Part Moved
☐ Off-set	☐ Drawing
☐ Misabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence

Root Cause

Environment ☐	No Re-verification ☐
Design ☐	Operator ☐
Doc/Data ☐	Offset/Setup ☐
Equip/Tooling ☐	Supplier ☐
Handling/Pre ☐	Training ☐
Material ☐	Use for Testing ☐
Internal Transport ☐	Poor Information ☐
Tribal Knowledge ☐	Rushing ☐
LOA ☐	Product Improvement ☐
Substation ☐	Process Improvement ☐
Past Expiry Date ☐	Manufacturing Process ☐
Misidentified ☐	Past Due ☐

OTHER :



Dart Aerospace Ltd.
1270 Aberdeen St
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Master Unit 000179

Tel (613) 632-5200

Containers on Master Unit 000179				
Serial No	Part No	Customer Part No	Status	Quantity
S033904	D5069-1		Allocated	4
S021285	D5612-041		Allocated	1
S036409	DIN65270-12D		Allocated	4
S036411	EN2367-23025		Allocated	1

Operation Number	Operation	Serial Number	Job	Master Unit Number	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: D117-1044-111 Revision: Rework Crosstube Adapter																
150	QC21-FG	S036412	170695		1 Ea	0	S036412	PKG		Stock	1/29/2018	Issue Container				False
Operation Totals:		1			1	0										
Part Totals:		1			1	0										
Part Number: EN2367-23025 Revision: Cotter Pin																
100	Receive Pcs	S036415	170695	000179	1 pcs	0	M138533	Start Up Stores/Pkg-1		Allocated	1/29/2018	*				False
Operation Totals:		1			1	0										
Part Totals:		1			1	0										
Totals:		2			2	0										

Plex 1/29/2018 1:36 PM dart.Gagnon.Michelle